

Kanban

During this workshop, classroom training will give participants the background and understanding of the Kanban tools. Additionally, the group will be led through an exercise to audit and highlight current Kanban activity. The goal of this part of the project is to find out what is working well with the current system and what is not. Corrective actions will be taken as time allows.

The key deliverables of this training will be an increased understanding of the Kanban tool by the participants and a current snapshot of how the existing Kanban is working.

Daily Schedule (example – content may flex to best fit team needs)

Day 1 (morning):

I. Introduction of Instructor and Kanban Implementation Team

II. Kanban Training

- A. Kanban's role in a lean manufacturing environment
- B. Understanding Work In Process (WIP) and Lead Time
- C. Understanding and using WIP caps (limits)
- D. Replenishment Pull Systems
- E. Kanban Schedule Boards
- F. 2 Bin Systems
- G. ABC Stratification

Day 1 (afternoon):

I. Continue with Kanban training (morning session) as required

II. "Go and See" Audit and Team

Day 2 (as needed)

I. Training reinforcement and Current State Kanban review / corrective action